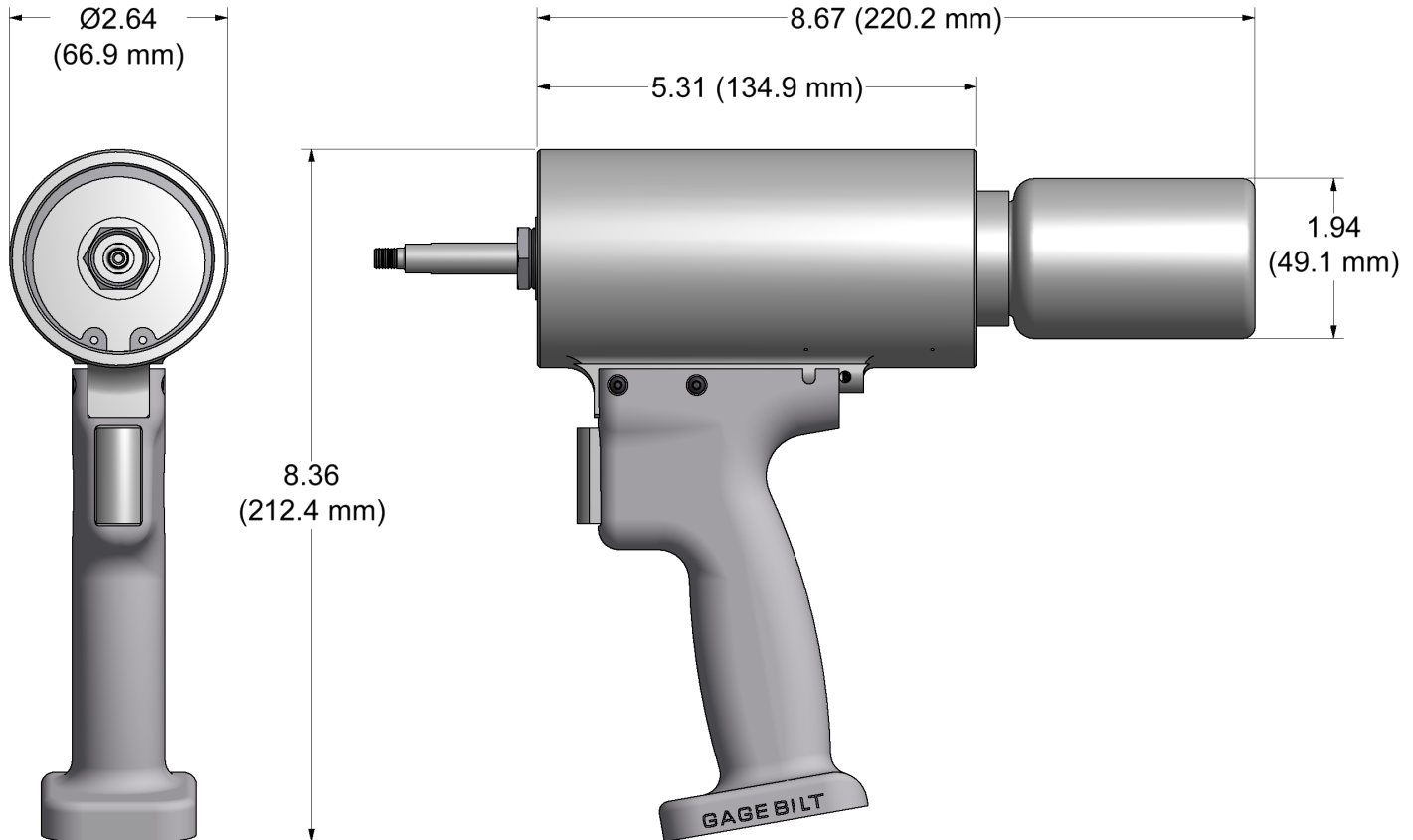


# GB55B

## PNEUMATIC INSTALLATION TOOL

NEW  
INNOVATION



### DESCRIPTION

The GB55B pneumatic riveter is designed specifically for the most efficient installation of blind rivets. The GB55B incorporates a vacuum system to vacuum spent pintails into a bottle eliminating FOD. It will install aluminum rivets through 3/16" diameter, and through 1/8" diameter rivets in any material. It weighs only 2 1/2 lbs. (1.13 kg) and can be operated in any position.

The GB55B Riveter is 8.36" (212.4 mm) high, has a .740 (18.8 mm) stroke and generates a minimum of 1000 lbs. (4.45 kN) of pull at 90 psi. (6.2 bar). It operates on 90 to 100 psi (6.2-6.9 bar) of air pressure at the tool. The GB55B does not exceed 81.5 dB(A) and consumes .29 SCF/cycle (8.21 L/cycle).

The air inlet is provided with 1/4-18 female pipe thread to accept the users air hose fitting.

**NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS TOOL AND MUST BE PURCHASED SEPARATELY.**

**GAGE BILT**  
 **MADE in USA**

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Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505  
solutions@gagebilt.com / www.gagebilt.com

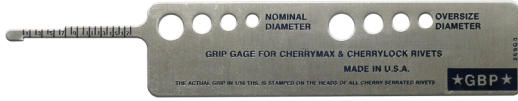


# ACCESSORIES



## NOSE ASSEMBLY SELECTION CHART

**Grip Gage for CHERRYMAX®  
and CHERRYLOCK® rivets  
#269G3 (Similar to #269C3)  
(Sold Separately)**



**STRAIGHT  
(Sold Separately)**



**Grip Gage for NAS LOCKBOLTS  
and blind fasteners  
#GB105093  
(Equivalent to #105093)  
(Sold Separately)**



### Riveter Kits Available

Contact Gage Bilt to create your own custom kit  
(Sold Separately)



### Alternative Option

GB51 Pneumatic Riveter  
With stem catcher bag  
for FOD control



See GB51 nose assembly selection chart for  
GB51 nose assemblies  
(Sold Separately)

FASTENER	DIA.	STRAIGHT
NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	3/32 1/8 5/32 1	3C-54-43 4C-54-43 5C-54-43
"A" CODE NAS1398A, NAS1399A NAS1740A, NAS1739A	3/32 1/8 5/32 1	3A-54-43 4A-54-43 5A-54-43
<b>BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER</b> NAS1900 S & U SERIES	1/8 5/32 1	SMLS04-54-43 SMLS05-54-43
CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK,	1/8	456MAX-54-43
MBC® NAS1715-1721	1/8 5/32 3/16	MBC04-54-43 MBC05-54-43 MBC06-54-43
OPEN END NAIL RIVET	3/32 1/8 5/32 2 3/16 1	3N-54-43 4N-54-43 5N-54-43 6N-54-43
CLOSED END NAIL RIVET (ALUMINUM MANDREL)	3/32 1/8 5/32 3/16	3N-54-43 4CEA-54-43 5CEA-54-43 6CEA-54-43
CLOSED END NAIL RIVET (STEEL MANDREL)	3/32 1/8 5/32	3N-54-43 4CES-54-43 5CES-54-43
FASTACK® AF5055	3/32 1/8 5/32 3/16	3C-54-43 4C-54-43 5C-54-43 6C-54-43
SUPERTACK® AF5075 AF5076 S149A020	1/8 5/32 3/16	3A-54-43 4A-54-43 5A-54-43

CHERRYMAX® AND MBC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE. FASTACK® AND SUPERTACK® ARE REGISTERED TRADEMARKS OF ALLFAST FASTENING SYSTEMS INC.

### GAGE BILT CERTIFIES THE GB55B WILL INSTALL THE ABOVE FASTENERS

1) ALUMINUM ONLY.

2) ALUMINUM AND STEEL ONLY.

\*ALL COUNTERSUNK 'C' NOSE ASSEMBLIES MAY BE USED TO INTSALL BOTH UNIVERSAL & COUNTERSUNK HEAD RIVETS

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE ASSEMBLY EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES