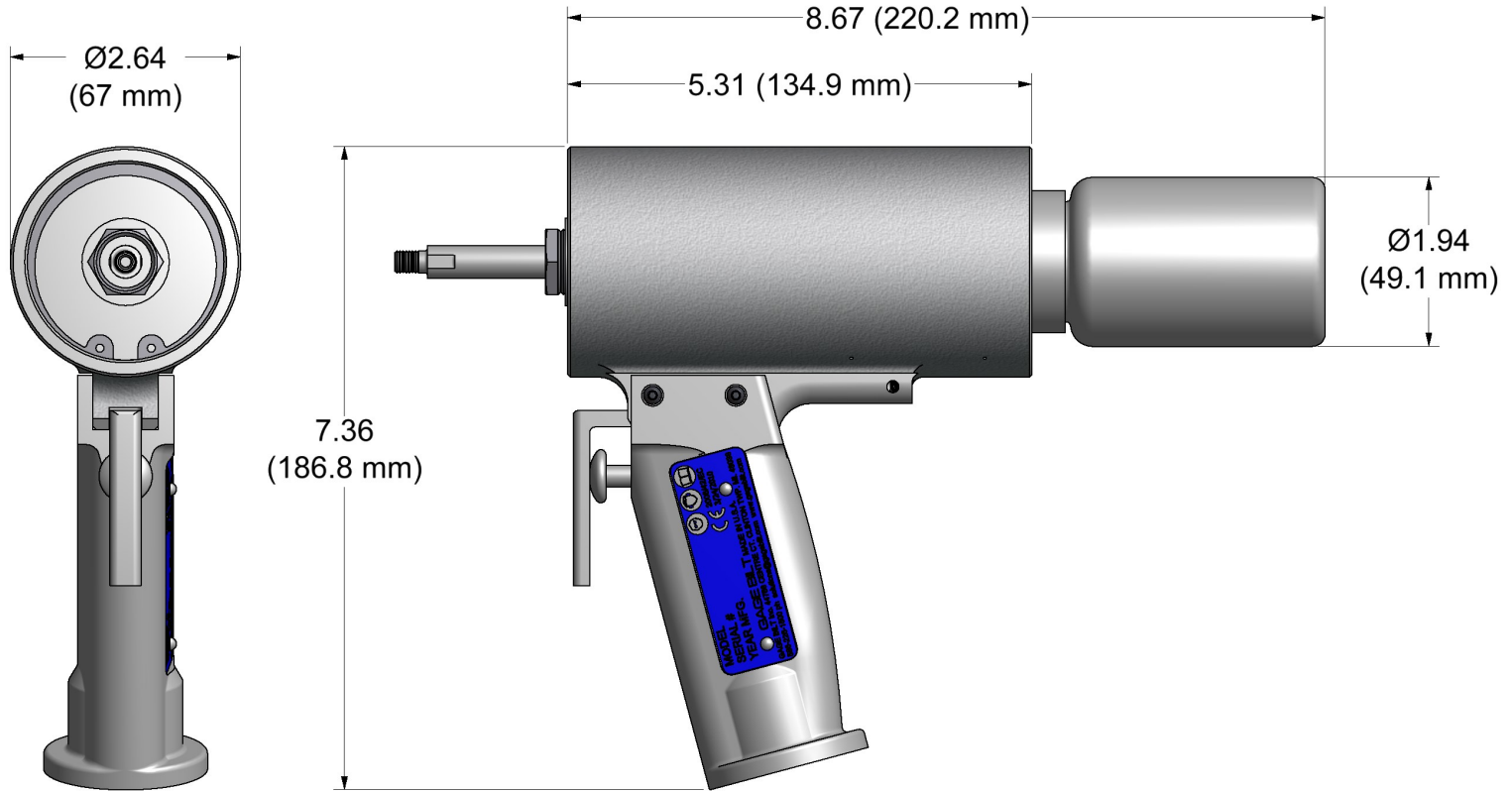


GB55B

PNEUMATIC INSTALLATION TOOL

NEW
INNOVATION



DESCRIPTION

The GB55B pneumatic riveter is designed specifically for the most efficient installation of a wide range of blind rivets. The GB55B incorporates a vacuum system to vacuum spent pintails into a bottle eliminating FOD. It will install aluminum rivets through 3/16" diameter, and through 1/8" diameter rivets in any material. It weighs only 2 1/2 lbs. (1.13 kg) and can be operated in any position with one hand.

The GB55B Riveter is 7.36" (186.6 mm) high, has a .740 (18.8 mm) stroke and generates a minimum of 1000 lbs. (4.45 kN) of pull at 90 psi. (6.2 bar). It operates on 90 to 100 psi (6.2-6.9 bar) of air pressure at the tool.

The air inlet is provided with 1/4-18 female pipe thread to accept the users air hose fitting.

NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS TOOL AND MUST BE PURCHASED SEPARATELY.

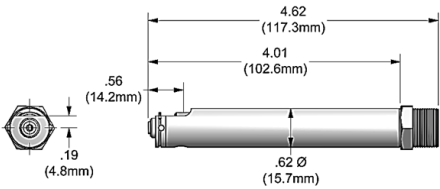
GAGE BILT
 **MADE in USA**

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions@gagebilt.com / www.gagebilt.com

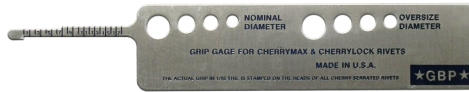
ACCESSORIES
(SOLD SEPARATELY)

NOSE ASSEMBLY SELECTION CHART

STRAIGHT



**Grip Gage for CHERRYMAX®
and CHERRYLOCK® rivets**
#269G3 (Similar to #269C3)



**Grip Gage for NAS LOCKBOLTS
and blind fasteners**
#GB105093 (Equivalent to #105093)



Riveter Kits Available
Contact Gage Bilt to create your own custom kit



Alternative Option
GB51 Pneumatic Riveter
With stem catcher bag
for FOD control



See GB51 nose assembly selection chart for GB51 nose assemblies

FASTENER	DIA.	STRAIGHT
NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	3/32 1/8 5/32 1	3C-54-43 4C-54-43 5C-54-43
"A" CODE NAS1398A, NAS1399A NAS1740A, NAS1739A	3/32 1/8 5/32 1	3A-54-43 4A-54-43 5A-54-43
BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER NAS1900 S & U SERIES	1/8 5/32 1	SMLS04-54-43 SMLS05-54-43
CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK,	1/8	456MAX-54-43
MBC® NAS1715-1721	1/8 5/32 3/16	MBC04-54-43 MBC05-54-43 MBC06-54-43
OPEN END NAIL RIVET	3/32 1/8 5/32 2 3/16 1	3N-54-43 4N-54-43 5N-54-43 6N-54-43
CLOSED END NAIL RIVET (ALUMINUM MANDREL)	3/32 1/8 5/32 3/16	3N-54-43 4CEA-54-43 5CEA-54-43 6CEA-54-43
CLOSED END NAIL RIVET (STEEL MANDREL)	3/32 1/8 5/32	3N-54-43 4CES-54-43 5CES-54-43
FASTACK® AF5055	3/32 1/8 5/32 3/16	3C-54-43 4C-54-43 5C-54-43 6C-54-43
SUPERTACK® AF5075 AF5076 S149A020	1/8 5/32 3/16	3A-54-43 4A-54-43 5A-54-43

CHERRYMAX® AND MBC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE. FASTACK® AND SUPERTACK® ARE REGISTERED TRADEMARKS OF ALLFAST FASTENING SYSTEMS INC.

GAGE BILT CERTIFIES THE GB55B WILL INSTALL THE ABOVE FASTENERS

1) ALUMINUM ONLY.
2) ALUMINUM AND STEEL ONLY.
*ALL COUNTERSUNK 'C' NOSE ASSEMBLIES MAY BE USED TO INTSALL BOTH UNIVERSAL & COUNTERSUNK HEAD RIVETS

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES