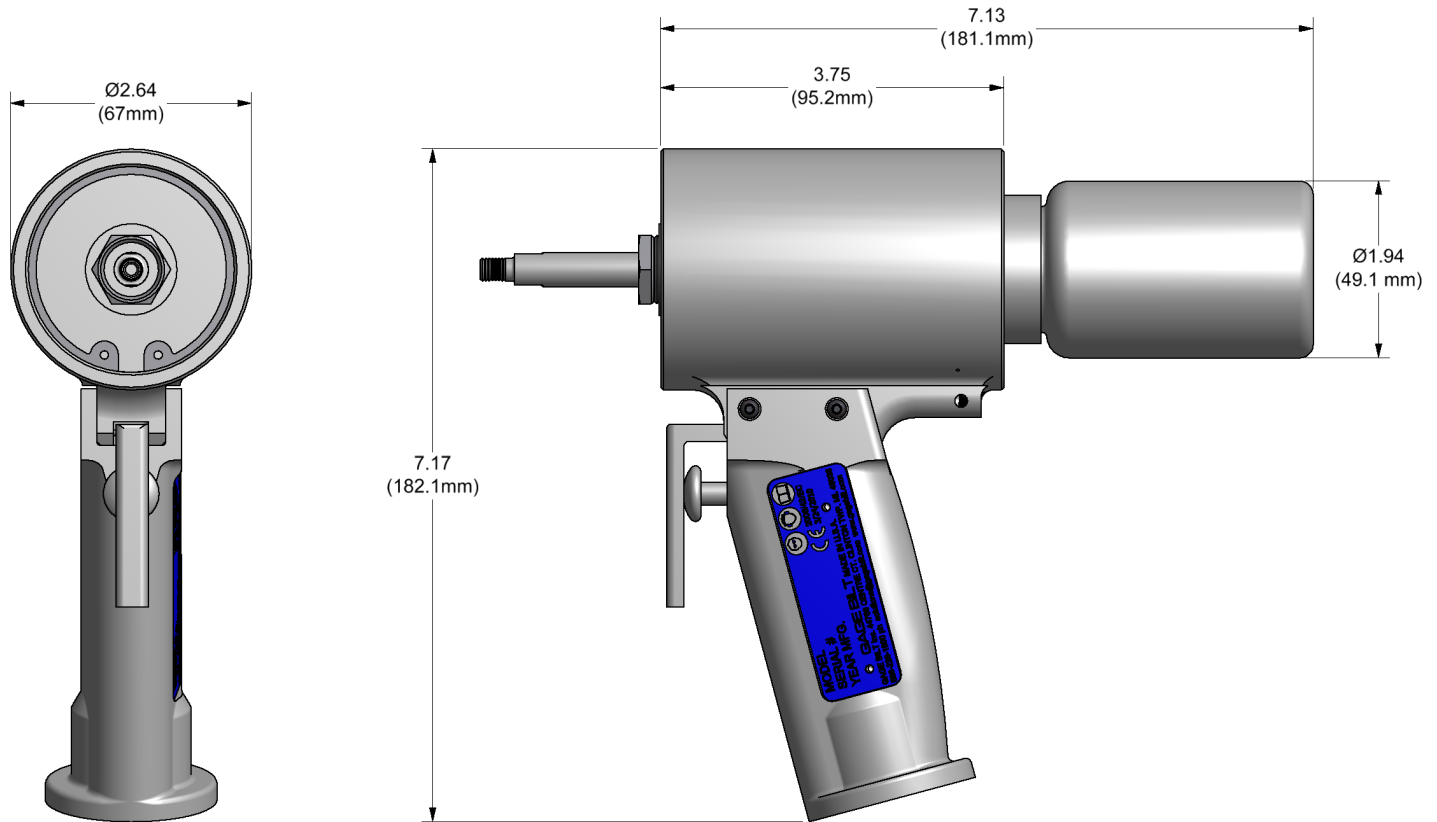


# GB54B

## PNEUMATIC INSTALLATION TOOL

NEW  
INNOVATION



### DESCRIPTION

The GB54B Pneumatic Riveter is designed specifically for the most efficient installation of a wide range of blind rivets. It will install aluminum rivets through 5/32" diameter, and through 1/8" diameter rivets in any material. It weighs only 1.8 lbs. (0.82 kg) and can operate in any position, with one hand.

The GB54B Riveter is 7.17" (182.1 mm) high, has a .740" (18.8mm) stroke and generates a minimum of 600 lbs. (2.67kN) of pull at 90 psi (6.2 bar). It operates on 90-100 psi (6.2-6.9 bar) of air pressure at the tool.

The air inlet is provided with 1/4-18 female pipe thread to accept the users air hose fitting.

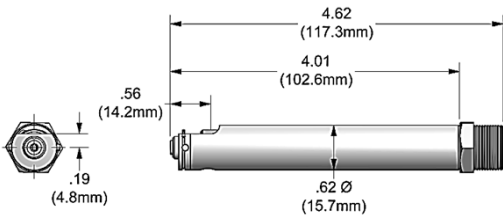
**NOSE ASSEMBLIES ARE NOT FURNISHED WITH THIS TOOL AND MUST BE PURCHASED SEPARATELY.**

**GAGE BILT**  
 **MADE in USA**

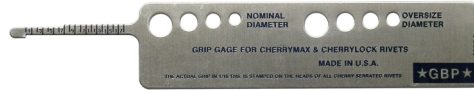
44766 Centre Court Clinton Twp. MI 48038 USA  
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505  
solutions@gagebilt.com / www.gagebilt.com

**ACCESSORIES**  
**(SOLD SEPARATELY)**

**STRAIGHT**



**Grip Gage for CHERRYMAX®  
and CHERRYLOCK® rivets**  
# 269G3 (Similar to #269C3)



**Grip Gage for NAS LOCKBOLTS  
and blind fasteners**  
#GB105093 (Equivalent to #105093)



**NOSE ASSEMBLY SELECTION CHART**

FASTENER	DIA.	STRAIGHT
NUT PLATE RIVETS MS20600 SERIES CCR244/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	3/32  1/8	3C-54-43  4C-54-43
NAS1398A/1399A NAS1738A/1739A RV 1000/1100 & 1200	3/32  1/8	3A-54-43  4A-54-43
<b>BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER</b> NAS1900 S & U SERIES	1/8	SMLS04-54-43
CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK, NAS1900 S & U SERIES BLIND RIVET WITH DRIVE WASHER	1/8	456MAX-54-43
OPEN END NAIL RIVET	3/32 1/8 <sub>2</sub>	3N-54-43 4N-54-43
CLOSED END NAIL RIVET (ALUMINUM MANDREL)	3/32 1/8 <sub>2</sub>	3N-54-43 4CEA-54-43
CLOSED END NAIL RIVET (STEEL MANDREL)	3/32 1/8 <sub>2</sub>	3N-54-43 4CES-54-43
FASTACK® AF5055	3/32 1/8	3C-54-43 4C-54-43
FASTACK® AF5075 S149A020	1/8 5/32	3C-54-43 4C-54-43

CHERRYMAX® AND MBC® ARE REGISTERED TRADEMARKS OF CHERRY AEROSPACE. FASTACK® IS A REGISTERED TRADEMARK OF ALLFAST FASTENING SYSTEMS INC.

**GAGE BILT CERTIFIES THE GB54B WILL INSTALL THE ABOVE FASTENERS**

- |                           |
|---------------------------|
| 1) ALUMINUM ONLY.         |
| 2) ALUMINUM & STEEL ONLY. |

**Riveter Kits Available**

Contact Gage Bilt to create your own custom kit



**Alternative Option**

GB50 Pneumatic Riveter  
With stem catcher bag  
for FOD control



See GB50 nose assembly selection chart for GB50 nose assemblies

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL I.E. -20 = 2.0 INCHES